



Manufacturers of Banners & Table Linens

DETAILED LAUNDRY PROGRAMS

100# Washing Machine

COLORS -- NOVA™ SOLID & PINTUCK

<u>STEP</u>	<u>LEVEL</u>	<u>TEMP</u>	<u>TIME</u>	<u>CHEMICALS</u>	<u>NOTES</u>
1.	HIGH	160	15 min.	12 oz. Alkali 14 oz. Detergent	SUDS BATH
2.	MED	160	8 min	6 oz Alkali 14 oz. Oxy Bleach	1st BLEACH BATH "NO DRAIN"
3.	HIGH	160	8 min	12 oz. Oxy Bleach	2nd BLEACH BATH
4.	HIGH	160	3 min		RINSE
5.	HIGH	145	3 min		RINSE
6.	HIGH	130	3 min		RINSE
7.	INTERMEDIATE EXTRACT.....2min.				
8.	HIGH	120	3 min		RINSE
9.	INTERMEDIATE EXTRACT.....2 min.				
10.	HIGH	90	5 min	3 oz. SOUR	FINAL RINSE
11.	FINAL EXTRACT MEDIUM SPEED 4 min.				

Note: HD 1000 is the name of the soap we use here. Ecolab has something similar which they call Turbo Lifter

* TEMPERATURES MAY VARY 5 DEGREES.

* TIMES MAY VARY 2 – 4 MINUTES EACH STEP

Key: Bring the temperature down slowly. If you come down too fast, you will "shock" the fabric and the wrinkles will come back after the fabric cools.